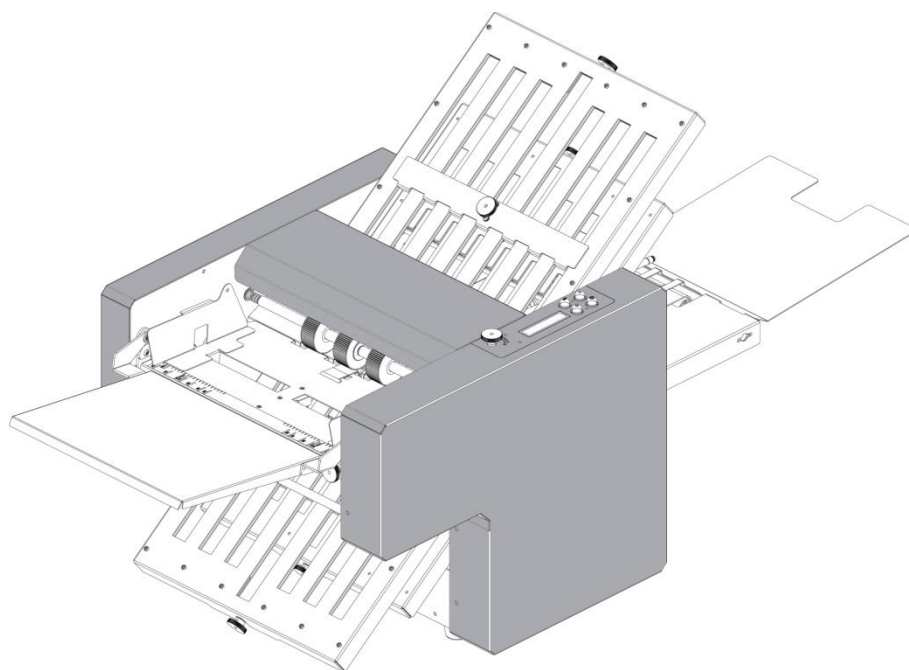


欧辽

上海欧辽机械有限公司

GOL03-4

4 栅 A3 折页机安装调试说明

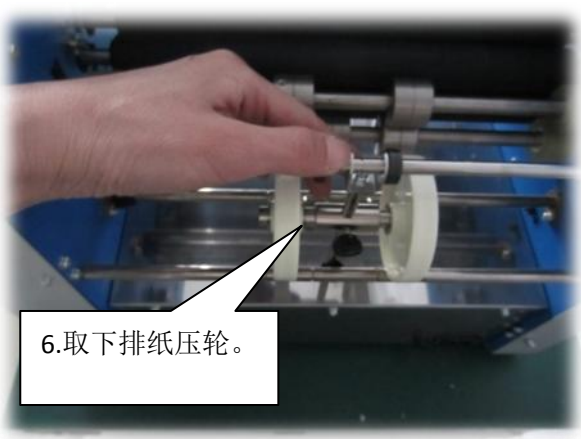
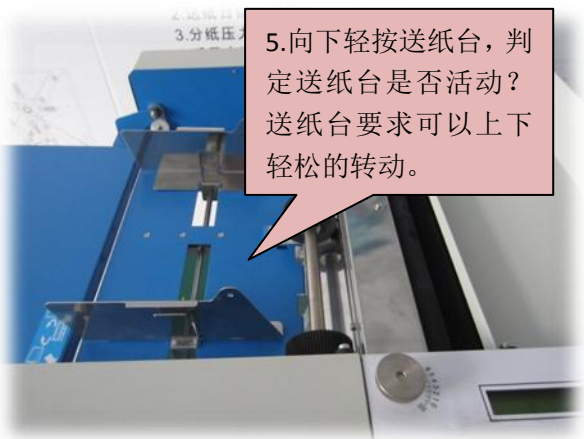
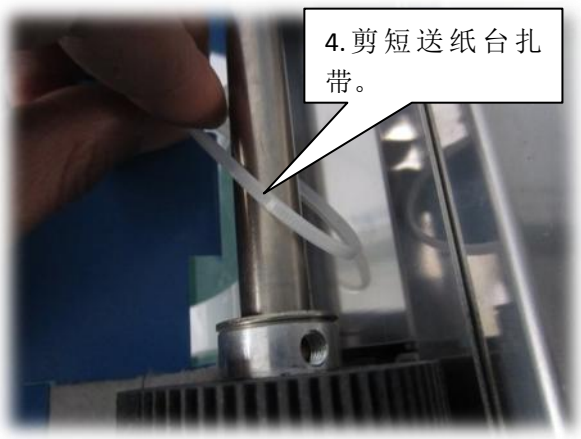
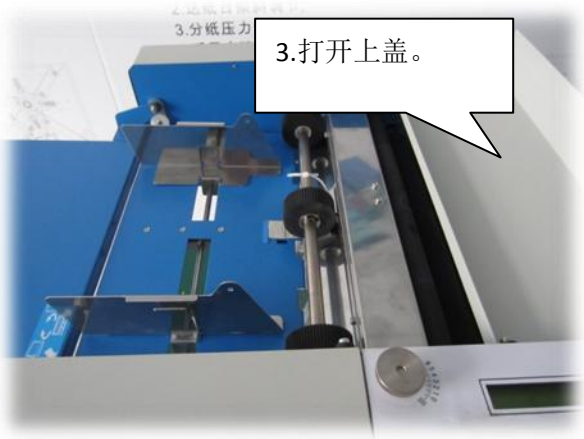
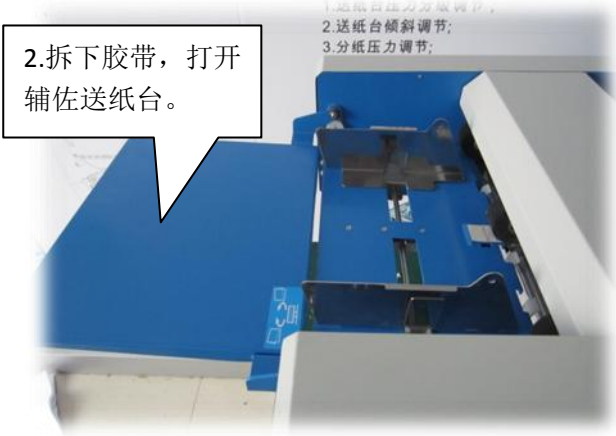
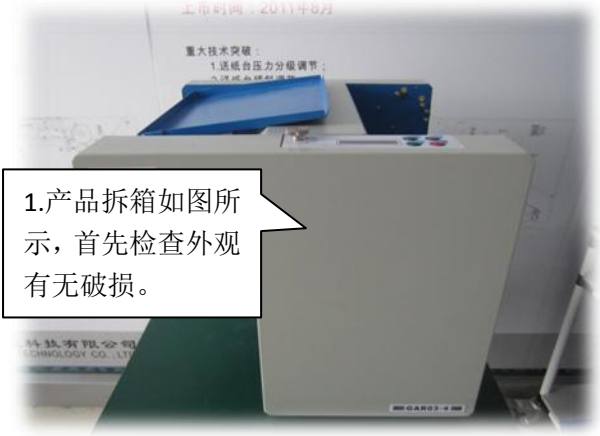


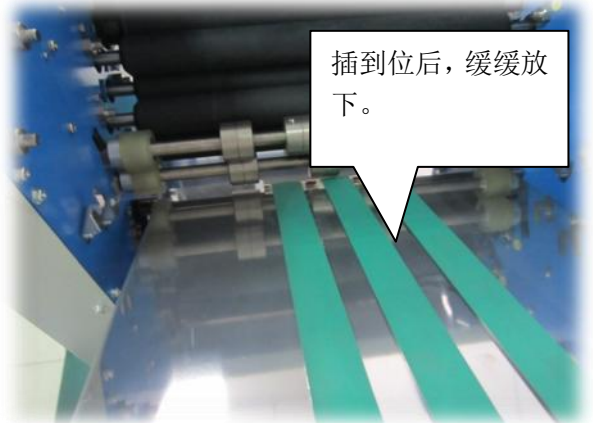
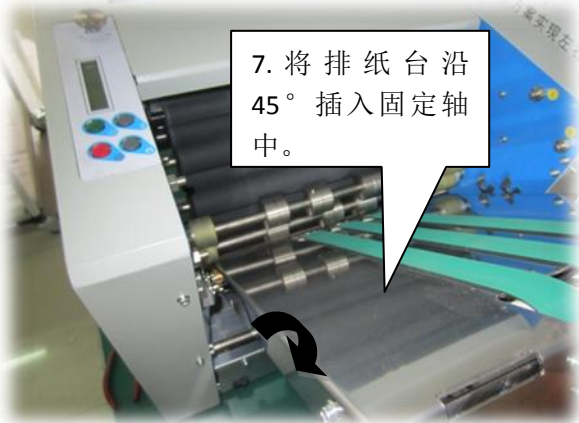
上海市嘉定区春浓路 733 号

电话：021-31300053

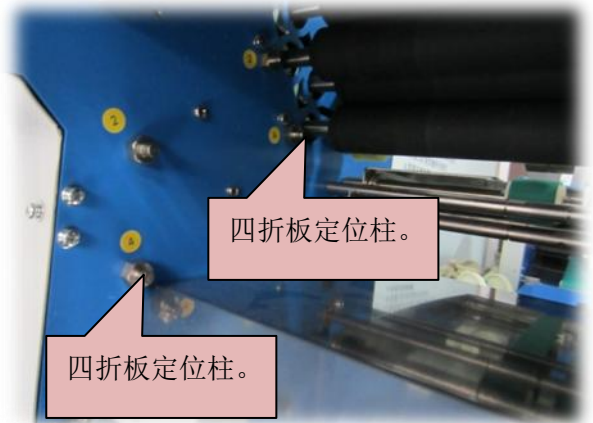
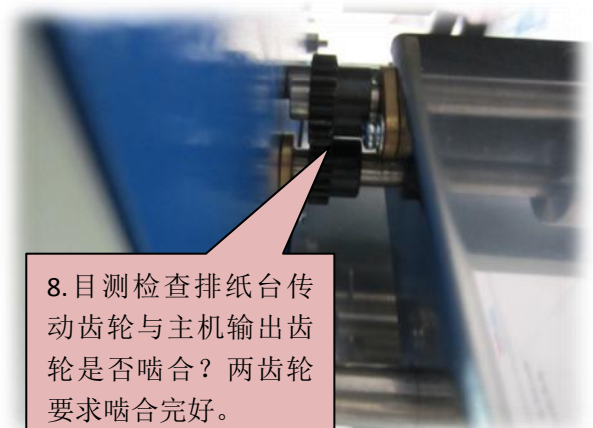
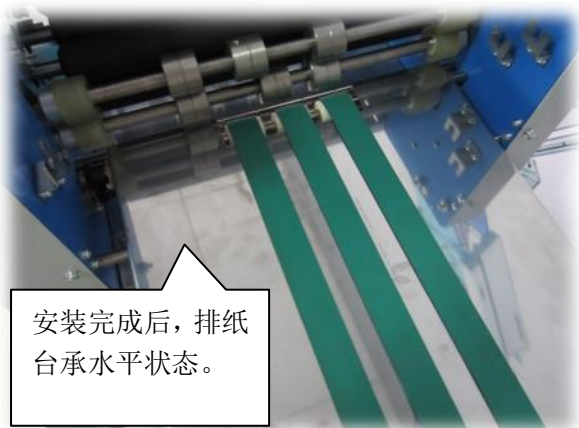
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一、 产品拆箱组装

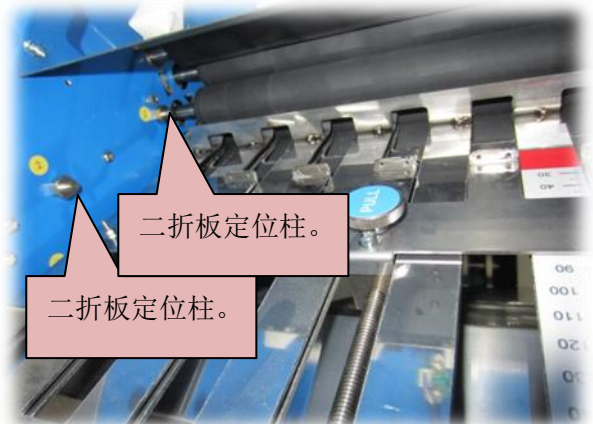
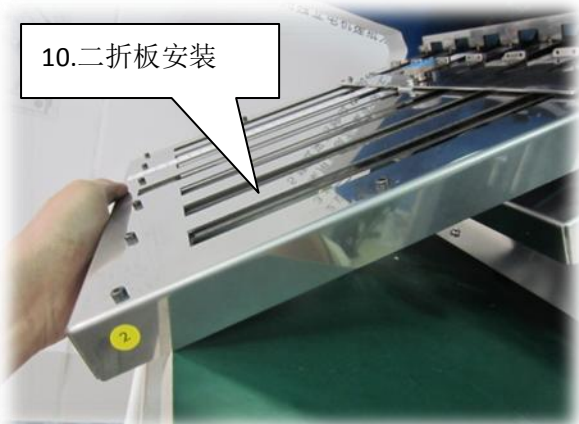




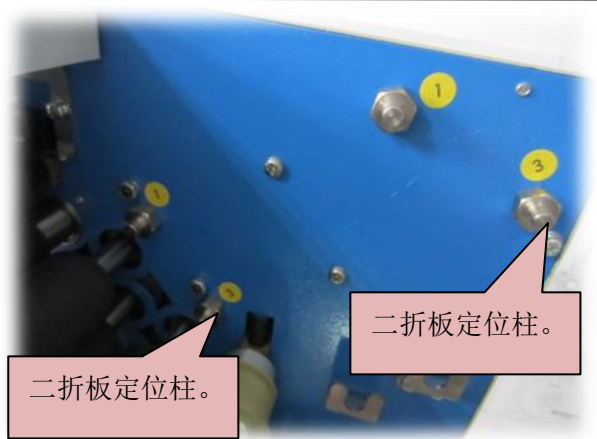
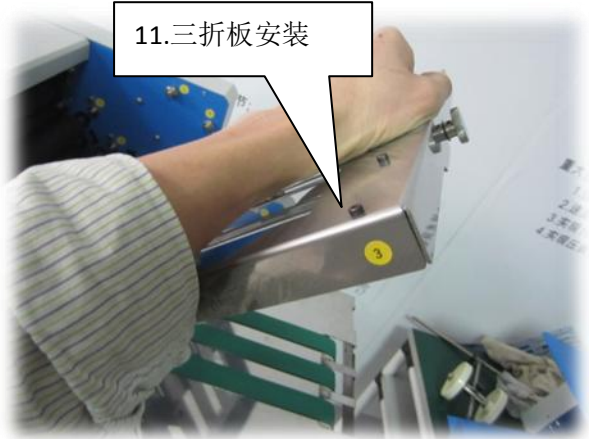
1



注意：四折盘的四个定位槽必须完全装在对应的四个定位柱上。

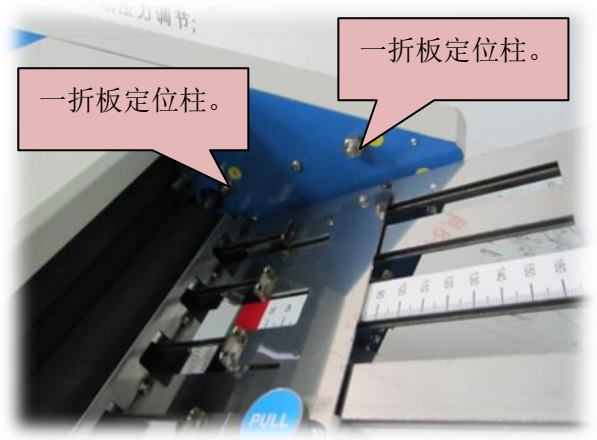
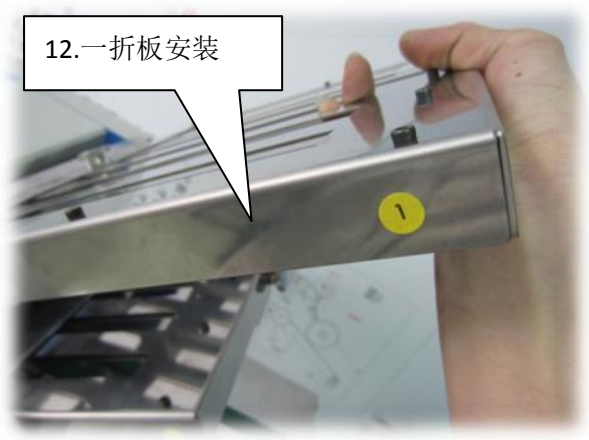


注意：二折盘的四个定位槽必须完全装在对应的四个定位柱上。

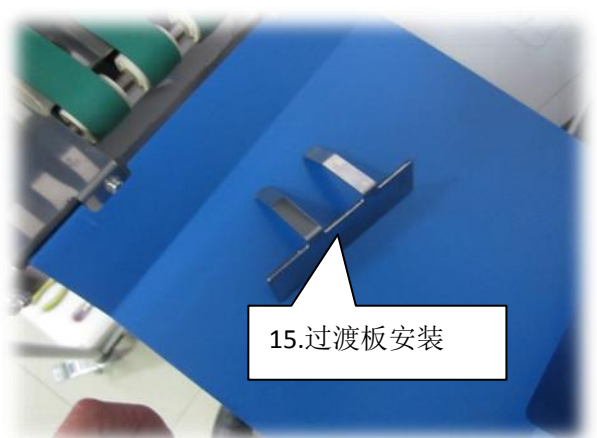
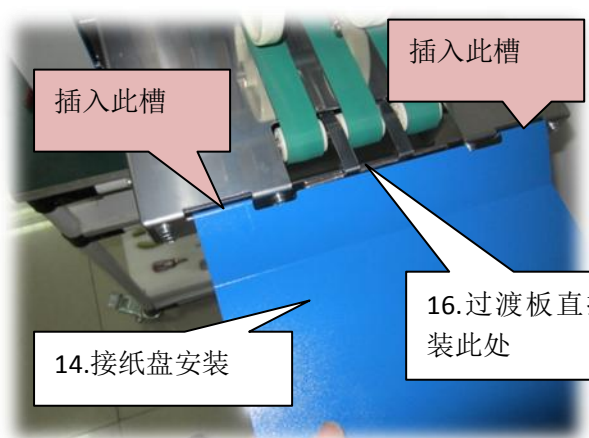
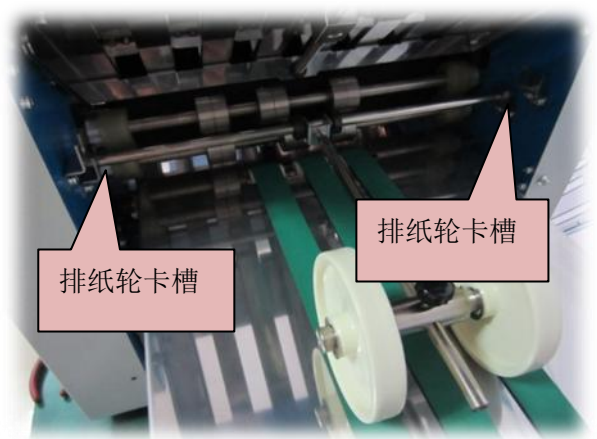
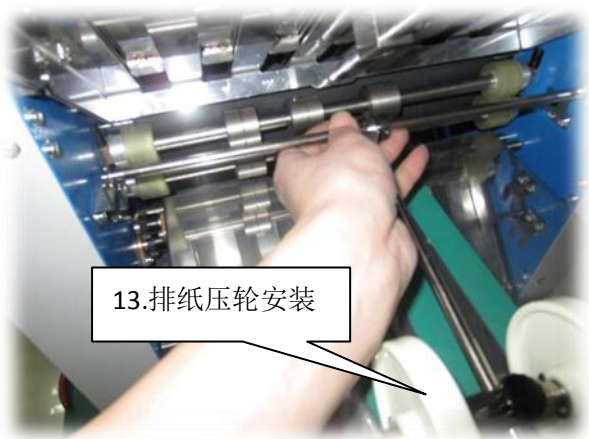


注意：三折盘的四个定位槽必须完全装在对应的四个定位柱上。

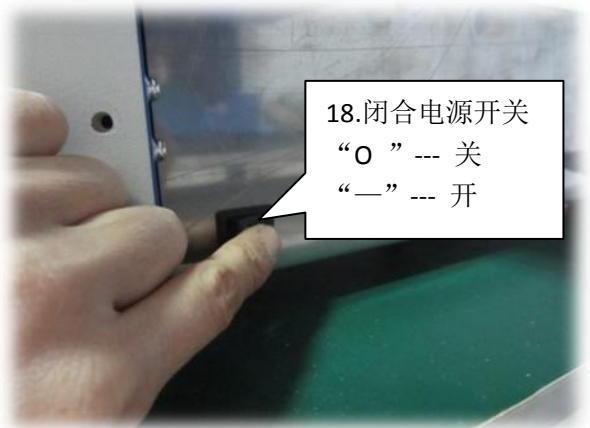
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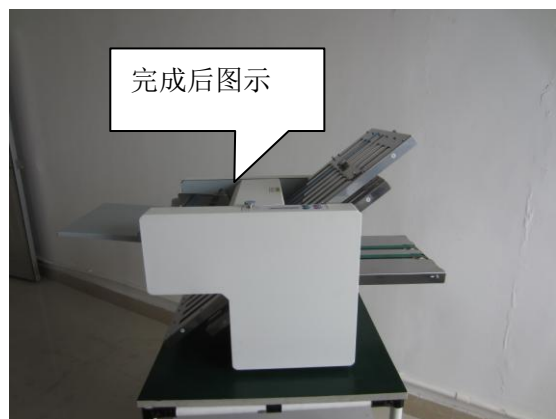
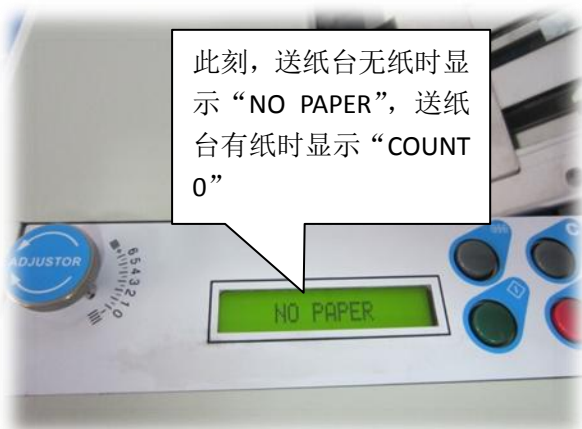
注意：一折盘的四个定位槽必须完全装在对应的四个定位柱上。



14.接纸盘安装

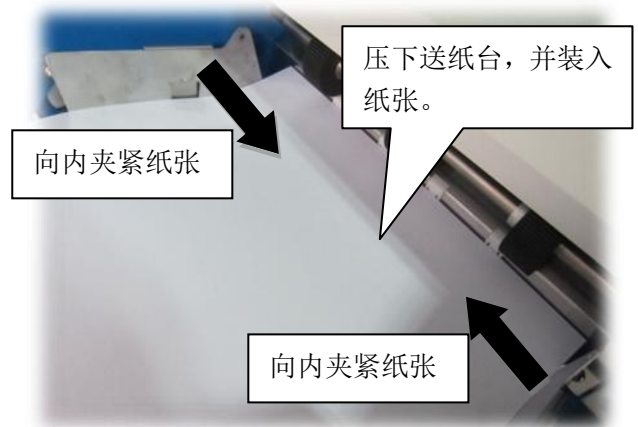
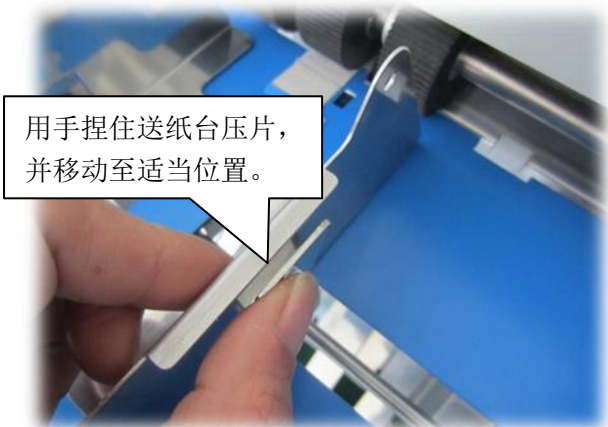


3



整体安装步骤：撕下包装胶带→打开辅佐送纸台→切断包装扎带→安装排纸台→安装四折盘→安装二折盘→安装三折盘→安装一折盘→安装接纸盘→安装过渡板→接插电源→打开电源

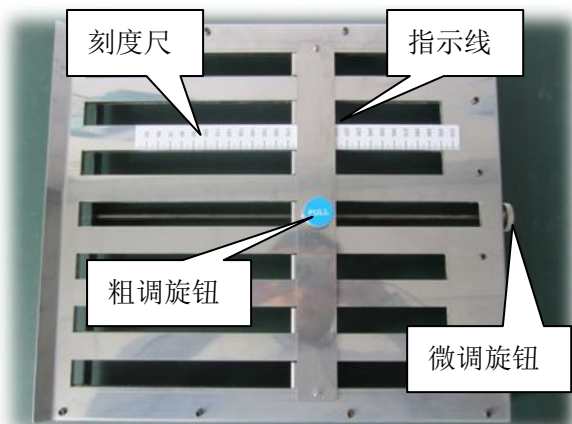
二、 纸张装载





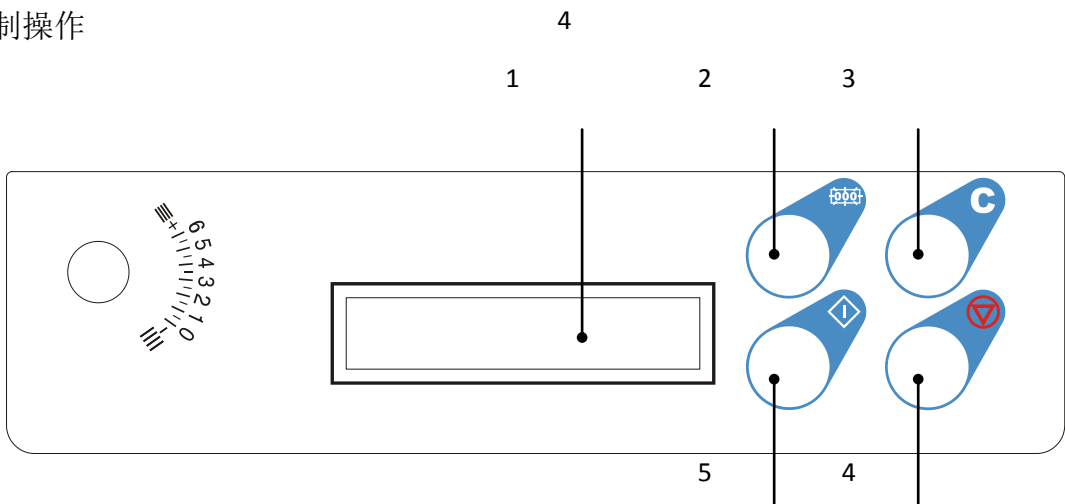
纸张装载后显示
“COUNT **”

三、折页板操作



“PULL” 旋钮为粗调旋钮，**提起**该旋钮，移动至需要折页的尺寸位置**放下**。
 “ADJUSTOR” 旋钮为微调旋钮，**旋转**改旋钮，轻微调节折页尺寸。
注意：“PULL” 旋钮操作为提起放下，“ADJUSTOR” 旋钮操作为旋转。

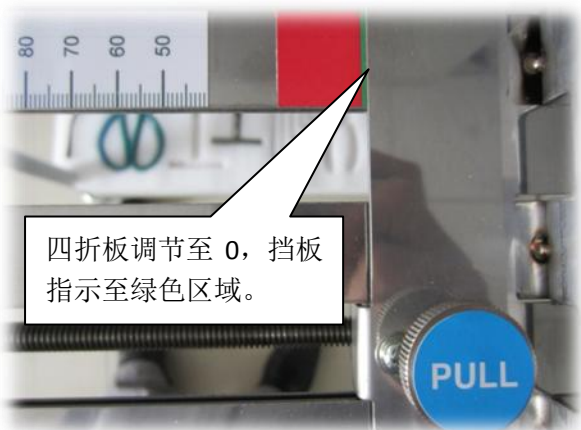
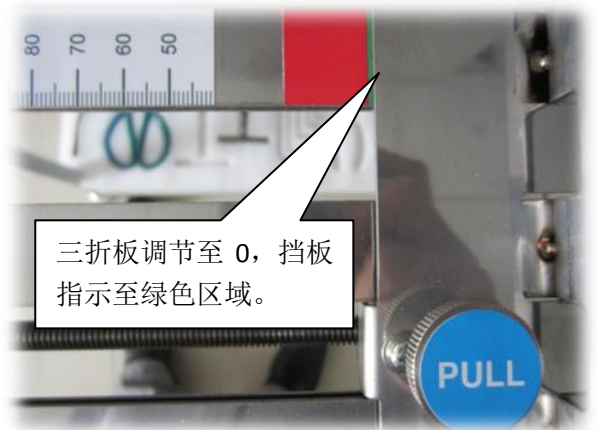
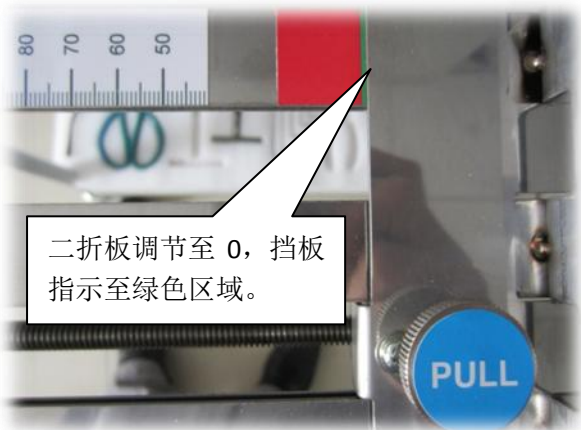
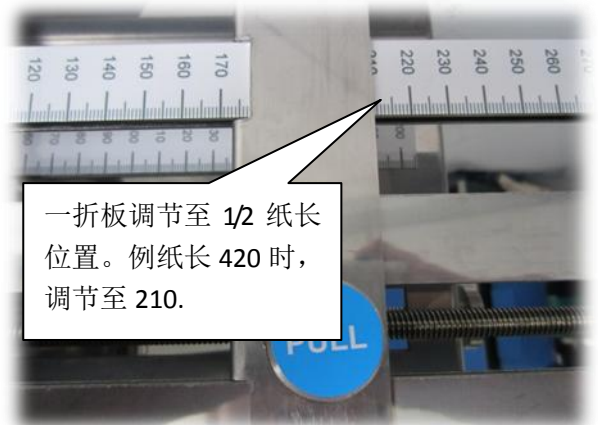
四、控制操作





NO. 序号	Name 名称	Function 功能
1	Counter/LCD display 显示窗	Counts up the number of folded paper or displays the status of the machine. 显示机器的折页数量和状态。
2	Count button 计数键	Enter the required number. 设置倒计时折页量。
3	C (clear) button 清除键	When the machine is stopped with paper on the paper feed table, pressing the button for more than two seconds makes the counted number return to "0."

		<p>When a mis-feed has occurred, pressing this button clears the message.</p> <p>当机器折页完成，长按此键超过 2 秒，则计数清零。 当出现一个故障提示后，清除故障后，按此键清除故障提示。</p>
4	<p>Stop button 停止键</p>	<p>When pressed, the machine stops.</p> <p>当按下此键时，机器停止。</p>
5	<p>Start button 开始键</p>	<p>When pressed, the machine starts folding operations.</p> <p>当按下此键时，机器开始折页操作。</p>

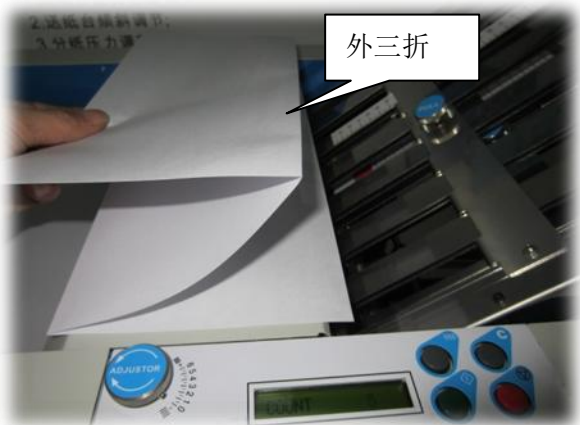
五、折页示例



以下折页介绍，纸长全部以 420mm 长度为例。
注意：
 区域为 0 区域，此时封闭折页板
 区域不要进行折页，折页时容易产生故障



一折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 二折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



6

一折板: $\frac{1}{3}$ 纸长 (例: 140mm)
 二折板: $\frac{1}{3}$ 纸长 (例: 140mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



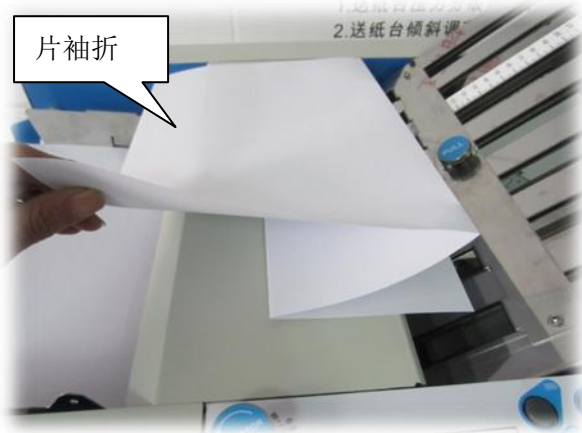
一折板: $\frac{2}{3}$ 纸长 (例: 280mm)
 二折板: $\frac{1}{3}$ 纸长 (例: 140mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



一折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 二折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



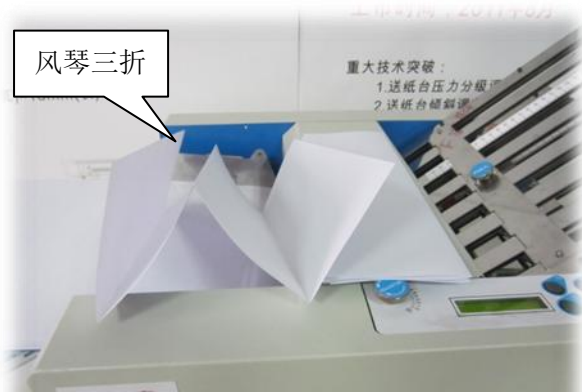
一折板: $\frac{3}{4}$ 纸长 (例: 315mm)
 二折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



一折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 二折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 三折板: 0 绿色区域
 四折板: 0 绿色区域



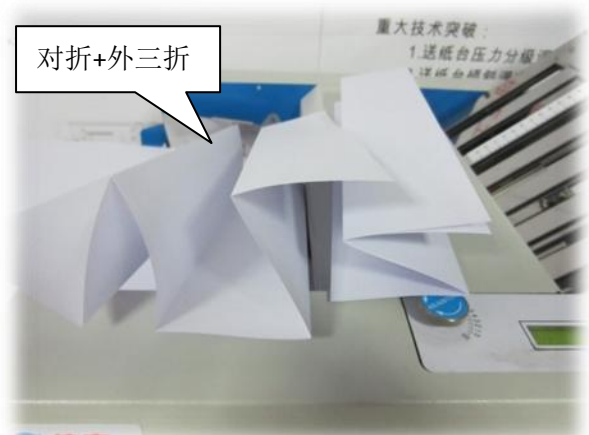
一折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 二折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 三折板: $\frac{1}{8}$ 纸长 (例: 52.5mm)
 四折板: 0 绿色区域



一折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 二折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 三折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 四折板: 0 绿色区域



一折板: $\frac{3}{4}$ 纸长 (例: 315mm)
 二折板: $\frac{1}{4}$ 纸长 (例: 105mm)
 三折板: 0 绿色区域
 四折板: $\frac{1}{4}$ 纸长 (例: 105mm)



8

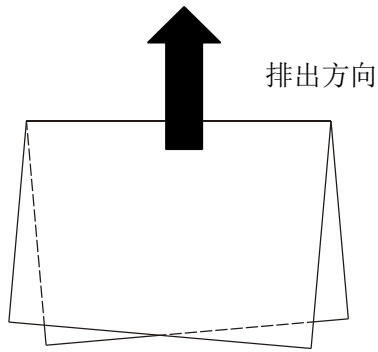
一折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 二折板: $\frac{1}{6}$ 纸长 (例: 70 mm)
 三折板: $\frac{1}{6}$ 纸长 (例: 70 mm)
 四折板: 0 绿色区域



一折板: $\frac{1}{2}$ 纸长 (例: 210mm)
 二折板: $\frac{1}{3}$ 纸长 (例: 140 mm)
 三折板: $\frac{1}{6}$ 纸长 (例: 70 mm)
 四折板: 0 绿色区域

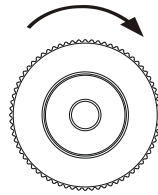
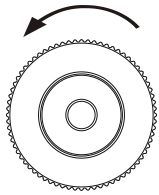
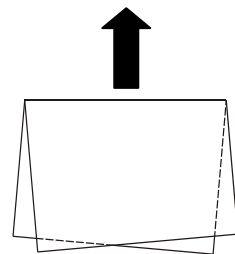
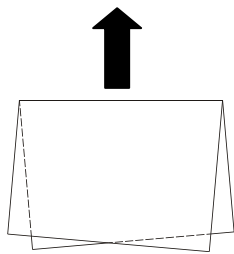
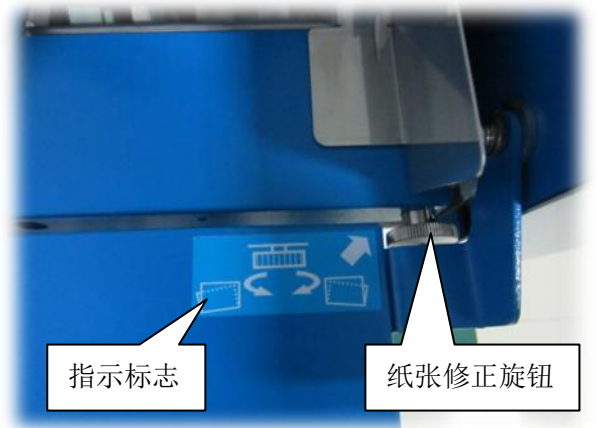


一折板: $\frac{1}{5}$ 纸长 (例: 84mm)
 二折板: $\frac{1}{5}$ 纸长 (例: 84 mm)
 三折板: $\frac{1}{5}$ 纸长 (例: 84 mm)
 四折板: $\frac{1}{5}$ 纸长 (例: 84 mm)

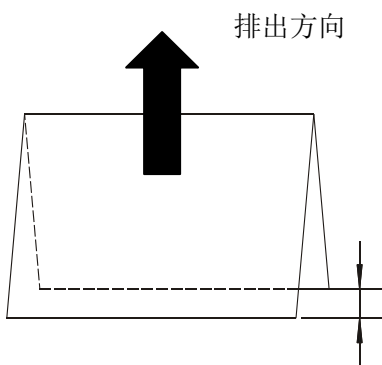


横向折偏调节:

当出现如图所示，横向折偏的话，可以通过调节纸张修正旋钮予以纠正。



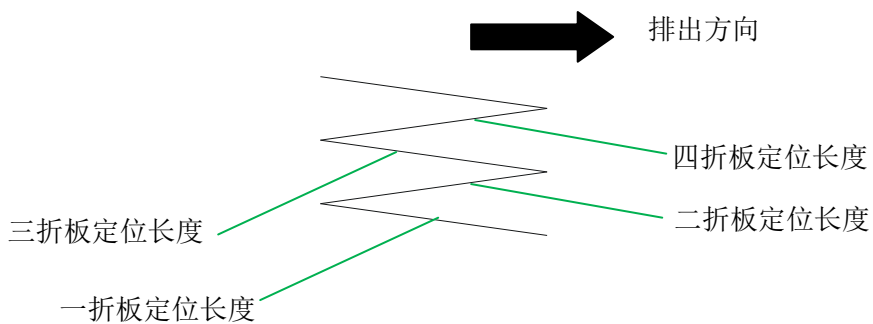
折页纵向折偏调节



纵向折偏调节:

当出现如图所示，纵向折偏的话，可以通过折页板上的微调旋钮予以纠正。

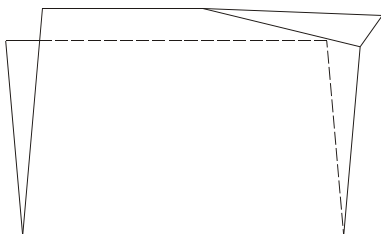
以风琴四折为例说明





顺时针---微调增加尺寸
逆时针---微调减小尺寸

五、故障排除 纠正变形折页



按下述描述进行检查:

1. 充分疏松纸张。
2. 检查折页板是否安装正确?
3. 有时候静电效应也会引起此现象, 此时需喷静电防护剂, 并清洁机器。

清除卡纸

当发生卡纸的时候, 显示板上会提示“PAPER ERR”。此时检查机器, 找出卡纸的位置, 并按下述步骤取出卡纸。

A. 搓纸轮处卡纸

直接向外拉出纸张

B. 搓纸打滑

当发生搓纸轮打滑或空搓纸的时候, 适当调整进纸压力。充分疏松纸张, 并减少送纸量。

C. 纸张缠绕折页辊

进行以下步骤之前先关闭电源!

打开上盖, 将纸张拉出来。必要时, 一边转动折页辊, 一边拉出纸张。

D. 折页板卡纸

进行以下步骤之前先关闭电源!

1. 拆下折页板;
2. 打开上盖;
3. 清除卡纸;
4. 安装好折页板;

E. 压纸轮卡纸

直接取出纸张。

错误提示

Message 错误提示	Cause 产生原因	Solution 解决方案
NO PAPER	When the power is turned on, there is no paper on the paper feed table. 启动状态下, 送纸台无纸。	Stack paper on the paper feed table. 装入纸张。
NO PAPER/**** (the number of folded paper)	After paper is fed and folded, there is no paper left on the paper feed table. 送纸台纸张折玩。	Stack paper on the paper feed table. The number of folded paper will be displayed again. 装入纸张。会显示已折页量。
PAPER ERR	A paper jam has occurred. 发生卡纸	Remove the jammed paper and press the C (clear) button. (p.26) 移除卡纸, 并按“C”键。
	检测光电故障.	清除出纸光电灰尘。
OVER LOAD	The motor is overloaded. 马达过载保护	Turn off and on the power. 关闭电源, 重新打开。

故障现象描述及排除

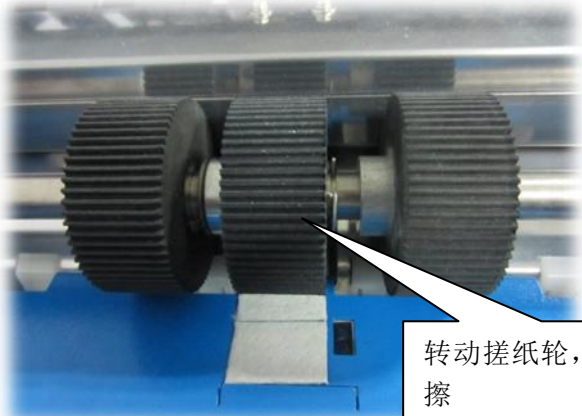
Symptom 故障现象	Cause 产生原因	Solution 解决方案
The machine does not start even when the Start button is pressed. 按开始键后机器不启动	The power cord is not inserted to the wall socket. 电源线没有插好。	Insert the power cord to the wall socket. 将电源正确插在插头上。
	The power is not on. 电源开关未打开。	Turn on the power switch. 打开电源开关。
	Paper has not reached the guide plate of the paper feed table. 送纸台无纸	Push in the paper until its lead edge touches the guide plate. 给送纸台装纸。
	A paper jam has occurred. 发生卡纸。	Remove the jammed paper. 清除卡纸。
	A trouble has occurred inside the machine. 机器内部故障	Call your dealer. 联系经销商。
When the Start button is pressed, the paper feed rings rotate but no paper is fed. 机器运转, 但纸张无法进入	The paper feed table has been lowered. 送纸台已降低	Lower the paper set lever to raise the paper feed table. 适当调整进纸压力
	The paper has not been fanned well. 纸张没有疏松好	Fan the paper well. 充分疏松纸张。
	The paper is curled. 纸张卷曲	Straighten the paper curl. 拉直纸张
	The paper is thick. 纸张过厚	Set the paper feed pressure adjustment knob to "Thick paper." 调整送纸压力
	The paper is outside the	Use paper that meets

	specifications. 规格外纸张	specifications. 使用符合规格的纸张
The paper is not folded at the proper folding position. 不在指定的位置进行折页	The paper folding plate is not installed properly. 折页板安装不正确。	Install the paper folding plate properly. 正确安装折页板。
	Static electricity has occurred in the paper. 受静电影响。	Spray a commercially-available air duster on the rubber roll because the static electricity 喷静电防护剂。
Paper is double-fed frequently. 经常发生双张进纸	The paper feed pressure adjustment knob is set to "Thick paper." 进纸压力过高	Set the paper feed pressure adjustment knob to "Thin paper." 降低进纸压力
	The paper separator is dirty. 分纸板太脏	Clean it with alcohol. 清洁分纸板。
	The sheets of paper are sticking to each other and cannot be separated. 纸张产生粘连	Fan the paper well. 充分疏松纸张
	The paper is outside the specifications. 规格外纸张	Use paper that meets specifications. 使用符合规格的纸张
	A trouble has occurred inside the machine. 机器内部故障	Call your dealer. 联系经销商。
Paper slips at the paper feed section frequently. 经常搓纸打滑	The paper feed pressure adjustment knob is set to "Thin paper." 给纸压力过低。	Set the paper feed pressure adjustment knob to "Thick paper." 增加给纸压力。
	Static electricity has occurred in the paper. 搓纸轮太脏。	Clean it with alcohol. 用酒精进行清洁。
	The sheets of paper are sticking to each other and cannot be separated. 纸张产生粘连	Fan the paper well. 充分疏松纸张
	The paper is outside the specifications. 规格外纸张	Use paper that meets specifications. 使用符合规格的纸张
	The side guides press against the paper too tightly. 左右挡板压得过紧	Set the side guides so that they push against the paper lightly. 重新调整左右挡板
	A trouble has occurred inside the machine. 机器内部故障	Call your dealer. 联系经销商。
Paper jams	The rubber roll is dirty.	Clean it with alcohol.

<p>frequently. 经常卡纸</p>	<p>胶辊太脏</p>	<p>用酒精进行清洁。</p>
	<p>Paper shreds are stuck inside the paper conveyance passage. 碎纸等异物阻塞通道</p>	<p>Check inside the machine and remove any paper shreds. 清除机器内部异物。</p>
	<p>The stacker rollers position is not correct. 压纸轮位置不正确。</p>	<p>Adjust the position of the stacker rollers. 调整压纸轮位置。</p>
	<p>The paper is curled. 纸张卷曲。</p>	<p>Straighten the paper curl. 拉直纸张</p>
	<p>Static electricity has occurred in the paper. 受静电影响。</p>	<p>Spray a commercially-available air duster on the rubber roll because the static electricity 喷静电防护剂。</p>
<p>Paper slips in the vertical direction. 纵向折页偏差</p>	<p>After a paper type was changed, a folding position has not been adjusted. 折页挡板位置不正确。</p>	<p>Check that the rough adjustment knob position is correct. 调节折页挡板。</p>
<p>Paper slips in the horizontal direction. 横向折页偏差</p>	<p>The paper is stacked unevenly. 纸张叠放不整齐。</p>	<p>Stack the paper neatly on the paper feed table. 整理纸张，使其平整放置在送纸台上。</p>
	<p>There is space between the paper and side guide. 纸张与送纸台挡板有间隙</p>	<p>Set the side guides so that they push against the paper lightly. 拉紧左右挡板</p>
	<p>The rubber roll is deformed. 胶辊变形</p>	<p>Call your dealer. 联系经销商</p>
<p>Paper jam at the rubber roll when thick paper or cross folded thick paper is folded into two. 折厚纸时，经常发生胶辊卡纸</p>	<p>The paper is outside the specifications. 规格外纸张</p>	<p>Use paper that meets specifications. 使用符合规格的纸张</p>
	<p>The space inside the internal paper conveyance passage is narrow. 折页板内部通道狭窄</p>	<p>Widen the space using the fine adjustment knob of the second folding plate. 调节二折板微调旋钮，增加折页间隙。</p>
<p>Small paper is fed continuously (stream-fed). 小纸双张进纸</p>	<p>The paper is outside the specifications. 规格外纸张</p>	<p>Use paper that meets specifications. 使用符合规格的纸张</p>
	<p>The paper feed pressure adjustment knob is set to "Thick paper." 送纸台压力过高</p>	<p>Set the paper feed pressure adjustment knob to "Thin paper." 降低给纸压力。</p>

六、 清洁保养

橡胶辊与搓纸轮上的纸屑和油墨可能导致折页不良，建议每周做一次清洁。

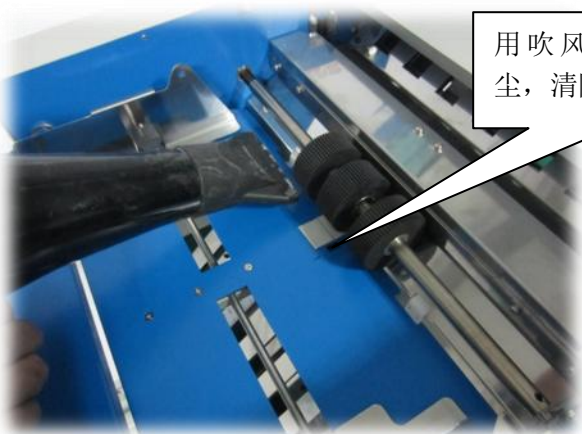


必要时，拆下搓纸轮，拭擦分纸板

转动搓纸轮，用酒精拭擦

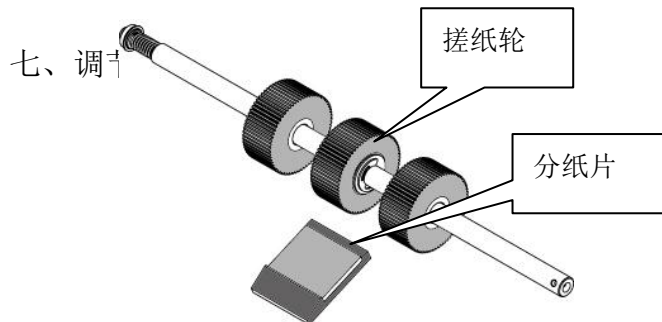


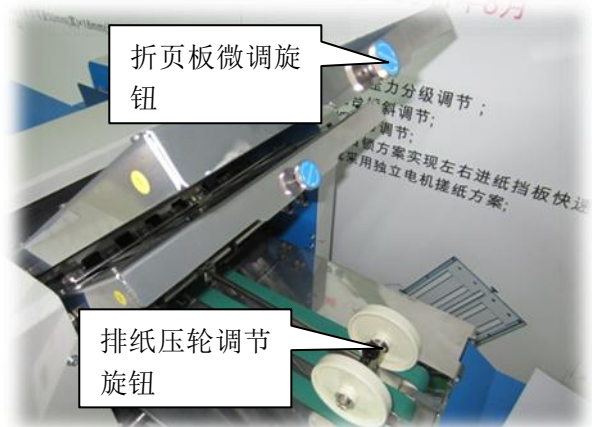
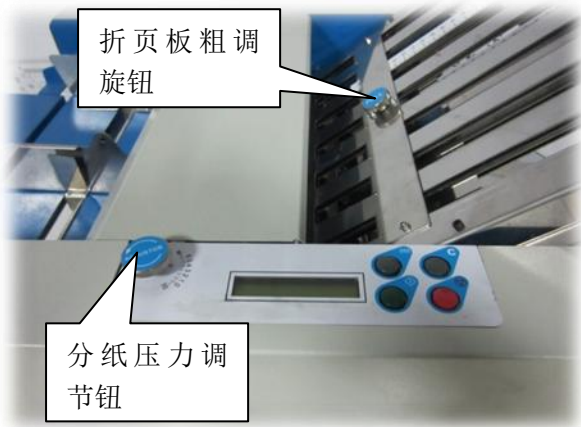
转动折页辊，用酒精拭擦



用吹风清扫进纸口灰尘，清除光电灰尘

搓纸轮和分纸板在使用长时间后会磨损，此时需要进行更换。





七、规格说明

1	Model 产品型号	GOL03-4+2
2	Type 产品类型	桌面型
3	Paper size that can be folded 适用纸张大小	68~305 (宽 W) × 128~432 (长 L)
4	Paper quality 适用纸质	Rough paper, fine quality paper, recycled paper, 糙纸、优质纸、再生纸, 双胶纸
5	Paper thickness 适用纸张厚度	50gsm~127gsm
6	Processing speed 折页速度	160 /min (A4)
7	Folding mode 折页方式	见前面图例
8	Loading capacity of paper feed table 进纸台载纸量	500 sheets (64gsm)
9	Paper feed method	3 rings automatic paper separation method, slant correction device

	进纸方式	3 轮搓纸, 倾斜调校
10	Counter 计数功能	Digital display, 4-digit for add count, 3-digit for subtract count 顺计数 LCD 显示 4 位数 倒计数 LCD 显示 3 位数
11	Folding stopper 折页挡板调节	Manual setting 手动调节
12	Stacker roller 压纸轮调节	Manual setting 5 steps 手动 5 挡调节
13	Detection function 检测功能	no paper, mis-feed, paper jam, motor overload 无纸、打滑、卡纸、马达过载
14	Power supply 电源电压	AC220V~240V 50Hz
15	Power Consumption 消费电力	0.4A 120W
16	Dimensions 产品尺寸	使用时 1230 (W1) × 480 (D) × 560 (H1) In use 备用时 480 (W2) × 480 (D) × 410 (H2) In storage
17	Weight 重量	44.5Kg
18	附加功能	可选择联机十字折页机和立式收纸器